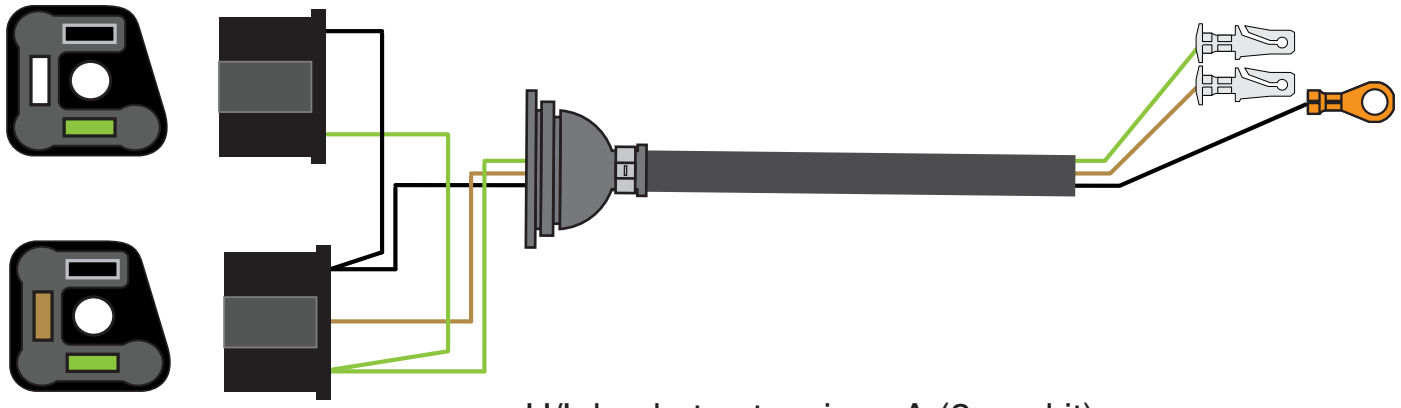
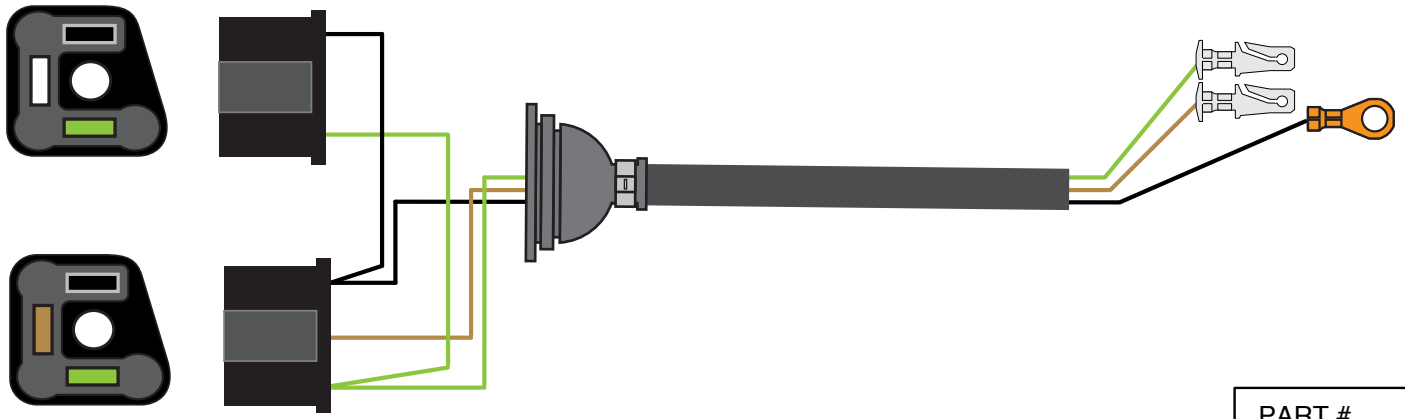
In this kit, you will find the pre-assembled headlight bucket extensions A, all the components necessary to build the parking lamp extensions, and all the parts necessary to connect those extensions to the 500432 front light harness assembly. There were two types of systems: one for dual headlamps (’47-’57) and one for quad headlamps (’58-’59). The extensions are pre-assembled for the (’58-’59) quad headlamp applications and will need to be modified for use in the dual headlamp (’47-’57) applications.

All the loose piece connectors and terminals that are necessary to complete the installation can be found in the loose piece kit, 92971325.

The following pre-assembled H/L bucket assemblies are provided to complete the headlight connections as shown on the following pages.



H/L bucket extensions A (2 per kit)



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PART # 510418 K

‘47-55 & ’55-59 CHEVY and GMC TRUCK HEADLIGHT & PARKING LAMP CONNECTION KIT

92971324 Rev 2.0 6/11/2026

The following are required to complete the '47 - '57 dual H/L bucket assembly harness connections:

1. Two high / low beam H/L bucket extensions (A).
2. Two 2 - way male connectors (E) to plug onto the bare male blades on the tan and light green wires.

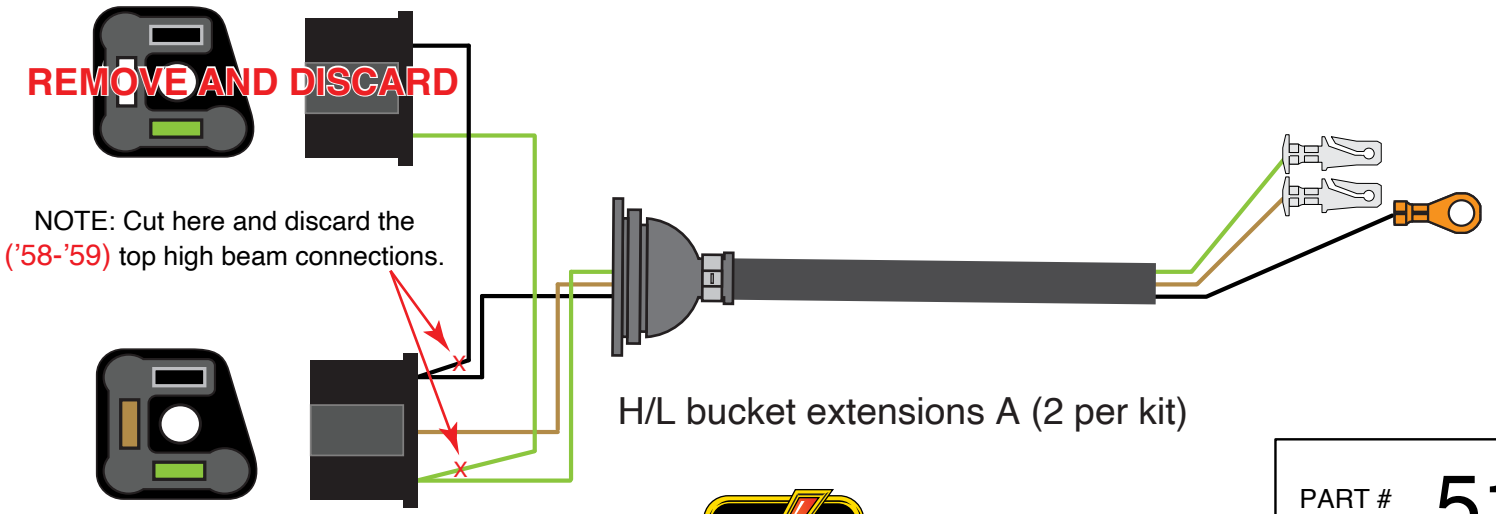
Directions:

1. Take each of headlight buckets extensions (A), and cut-off and discard the high beam connections used in the quad ('58-'59) headlight applications as shown below.

2. Route the RH terminated ends of the each of the 2 H/L extensions (tan and lt. green wires with the male terminals on them, and the black wire with the ring terminal on it) through the holes in each of the LH and RH H/L buckets (snapping the grommets into the holes in the buckets), then down through the LH and RH inner fender panels of your truck, out into the engine bay, then plug the tan and lt. green wires into the connectors E as shown on page 3. Attach the ring terminals on each of the black wires to a good known chassis ground.

3. The 2 bucket extensions will now plug into the front light harness (500432, bag G) to complete the headlamp circuits on your truck as shown on page 3.

H/L bucket assembly instructions for the 1947-1957 dual H/L equipped trucks (pages 2 and 3)



H/L bucket extensions A (2 per kit)

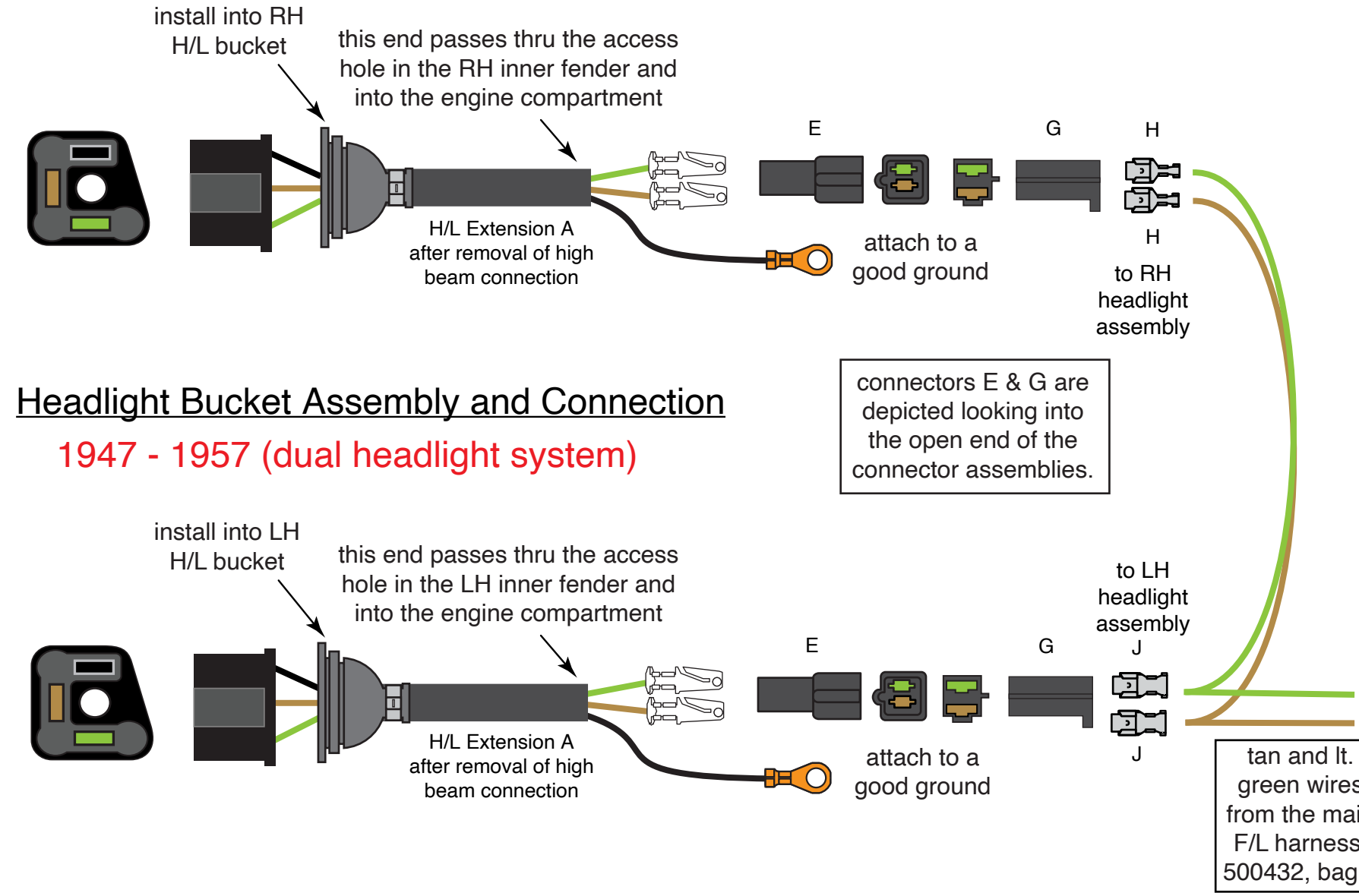
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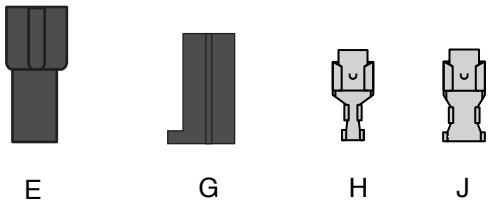
'47-55 & '55-59 CHEVY and GMC TRUCK HEADLIGHT & PARKING LAMP CONNECTION KIT

92971324 Rev 2.0 6/11/2026



Headlight Bucket Assembly and Connection

1947 - 1957 (dual headlight system)



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PART # 510418 K

'47-55 & '55-59 CHEVY and GMC TRUCK HEADLIGHT & PARKING LAMP CONNECTION KIT

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The following are required to complete the ‘58 - ’59 quad H/L bucket assembly harness connections:

1. Two high / low beam H/L bucket extensions (A).
2. Two 2 - way male connectors (E) to plug onto the bare male blades on the tan and light green wires.

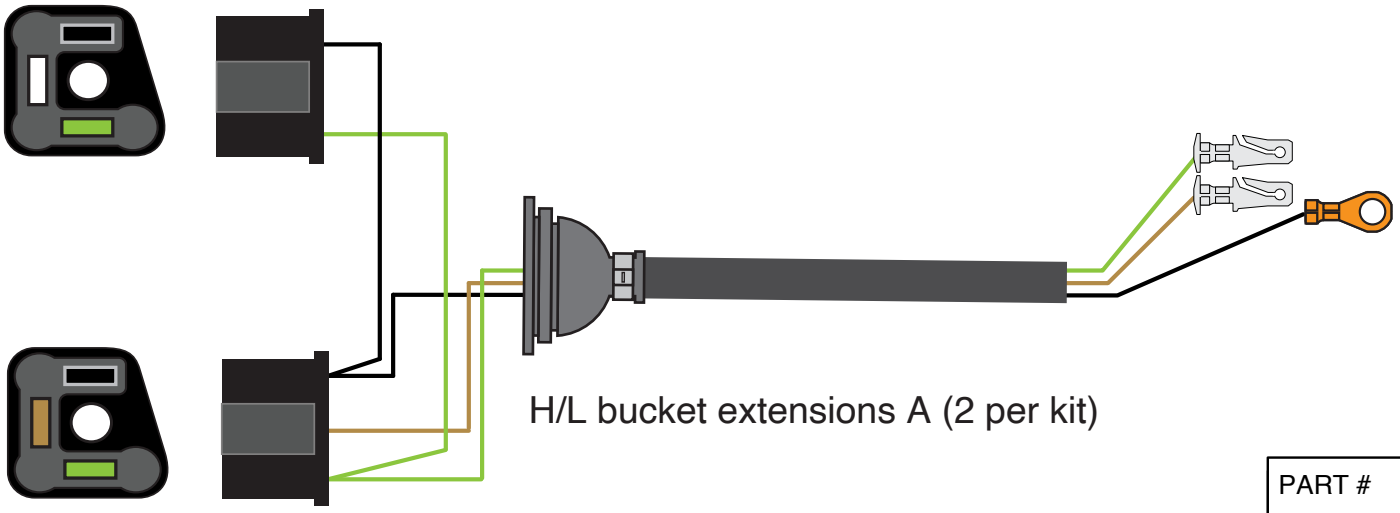
Directions:

1. Choose each of headlight buckets extensions (A) used in the quad (’58-’59) headlight applications and proceed to #2.

2. Route the RH terminated ends of the each of the 2 H/L extensions (tan and lt. green wires with the male terminals on them, and the black wire with the ring terminal on it) through the holes in each of the LH and RH H/L buckets (snapping the grommets into the holes in the buckets), then down through the LH and RH inner fender panels of your truck, out into the engine bay, then plug the tan and lt. green wires into the connectors E as shown on page 3. Attach the ring terminals on each of the black wires to a good known chassis ground.

3. The 2 bucket extensions will now plug into the front light harness (500432, bag G) to complete the headlamp circuits on your truck as shown on page 3.

H/L bucket assembly instructions for the 1958-1959 quad H/L equipped trucks (pages 4 and 5)



H/L bucket extensions A (2 per kit)

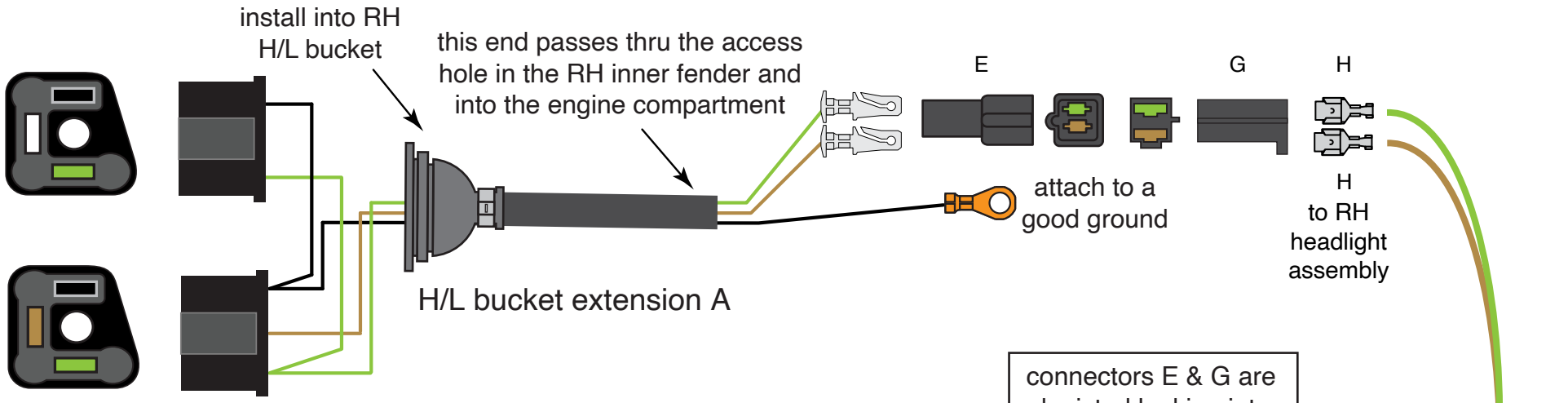
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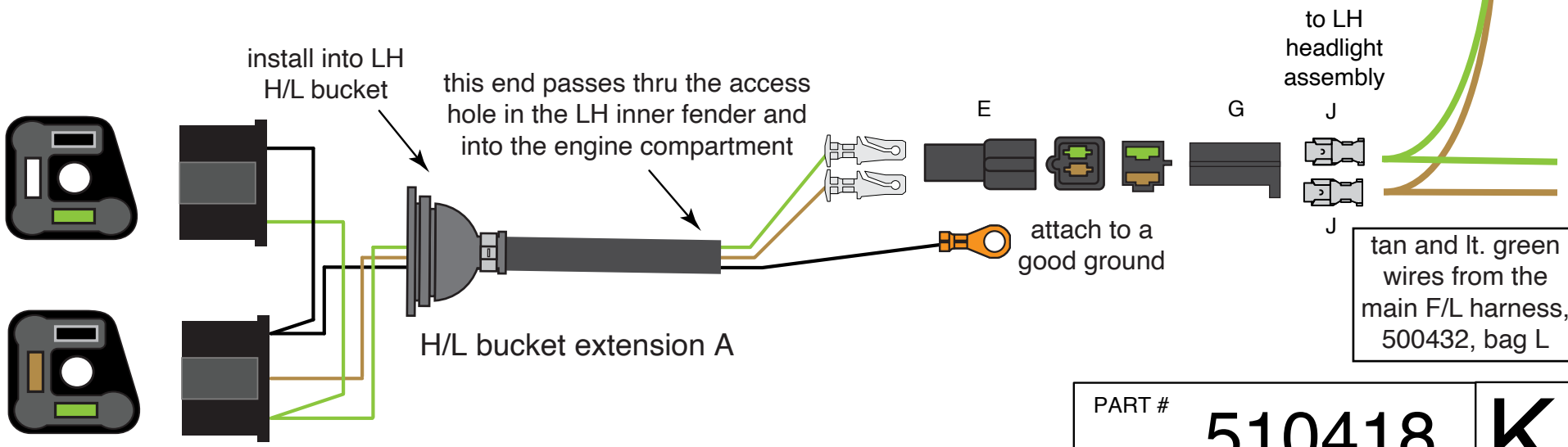
92971324 Rev 2.0 6/11/2026



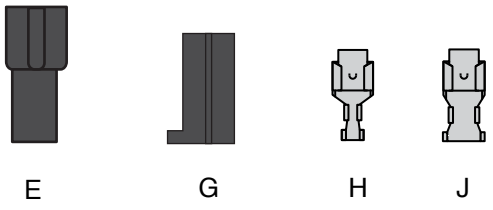
connectors E & G are depicted looking into the open end of the connector assemblies.

Headlight Bucket Assembly and Connection

1958 - 1959 (quad headlight system)



tan and lt. green wires from the main F/L harness, 500432, bag L



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PART # 510418 K

'47-55 & '55-59 CHEVY and GMC TRUCK HEADLIGHT & PARKING LAMP CONNECTION KIT

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Parking Lamp Assembly and Connection

1947 - 1955 1st Series Chevy and GMC Trucks

NOTE: Cut some brown parking lamp, lt. blue LH turn, and dk. blue RH turn wire from the 500432 kit and use it to rebuild your parking lamps assemblies as shown on pages 5 and 6 of this instruction set as needed.

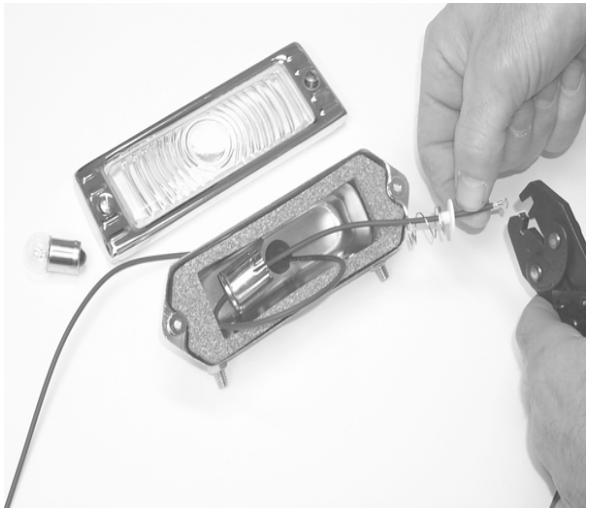


Photo 1 shows the spring R and wafer P installed onto the brown wire prior to rivet Q being crimped onto the brown wire.

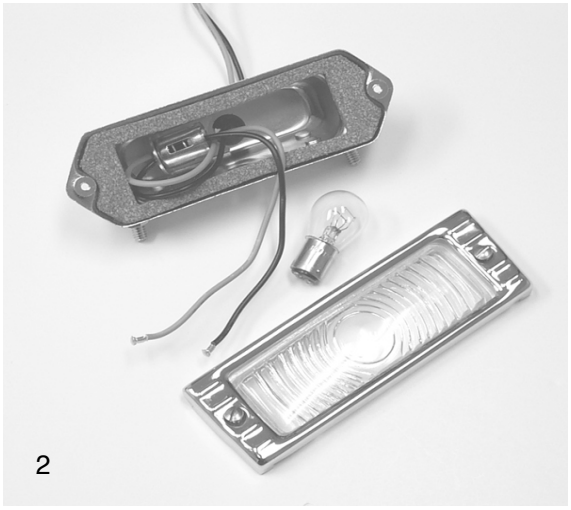


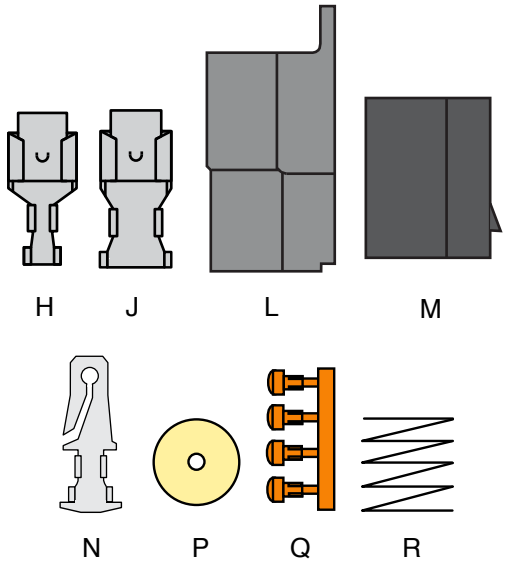
Photo 2 shows the same method as photo 1, but applies to a dual wire parking lamp (brown and blue wires). You must re-use your orignal 2 hole wafer insert, as it is NOT included in this kit.



Photo 3 shows the finishing of a parking lamp pigtail assembly using terminals N and connector L. The pigtails will connect to the 500432 front light harness using terminals H or J along with connector M as shown on page 8 of this instruction set.



Photo 4 shows the completed pigtail assembly as it looks once plugged into the 500432 front light harness kit.



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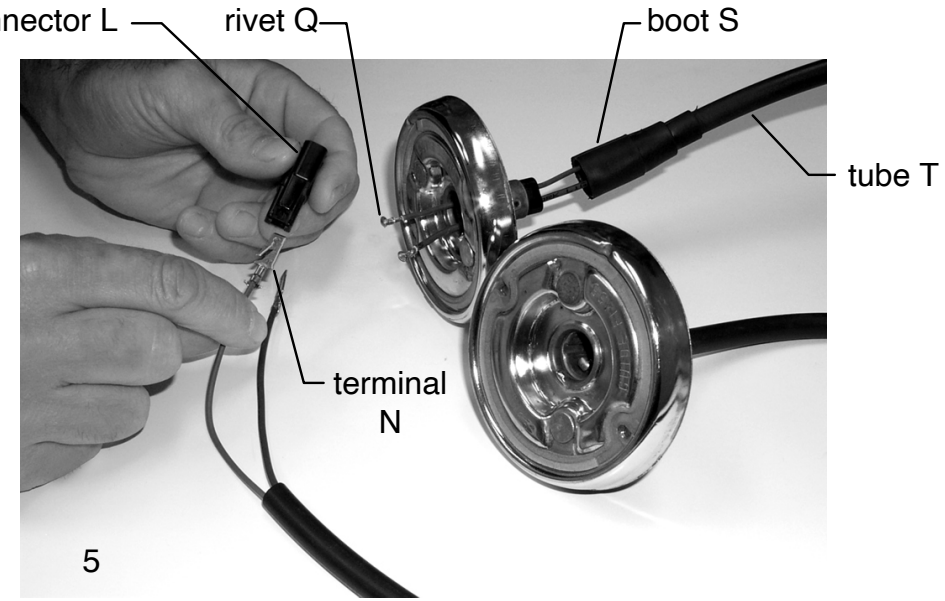
PART # 510418 K

‘47-55 & ’55-59 CHEVY and GMC TRUCK HEADLIGHT & PARKING LAMP CONNECTION KIT

92971324 Rev 2.0 6/11/2026

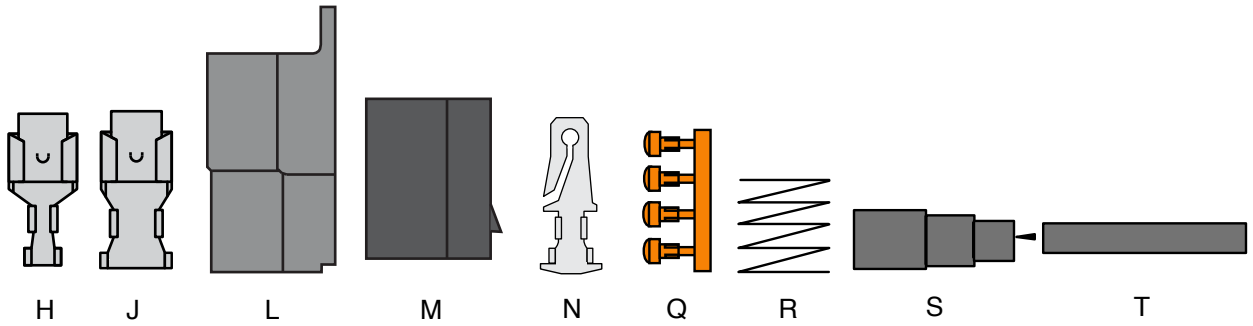
Parking Lamp Assembly and Connection

1955 - 1959 2nd Series Chevy and GMC Trucks



(1955-57 parking lamp shown, 1958-59 are similar)

Photo 5 shows the new parking lamp wires after being fed through the boot S and tube T assembly, through the new spring R and your original 2 hole wafer (not included in this kit) assembly, and finally out of the parking lamp housing with the rivets Q crimped onto the new wires. Also shown in detail are the opposite ends of the parking lamp wires were they exit the tube T and have had new terminals N applied to them. They will plug into connector L and will mate up with the 500432 light harness using terminals H or J along with connector M maintaining color continuity as shown on page 8 of this instruction set.



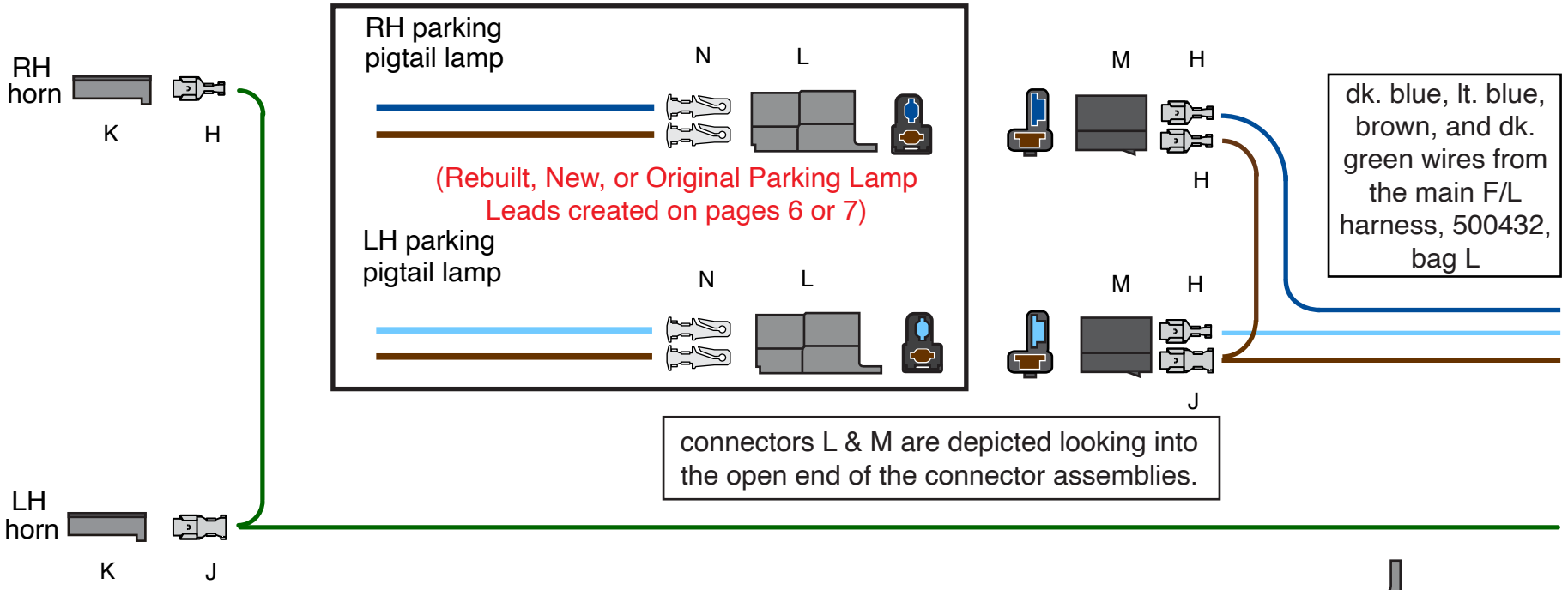
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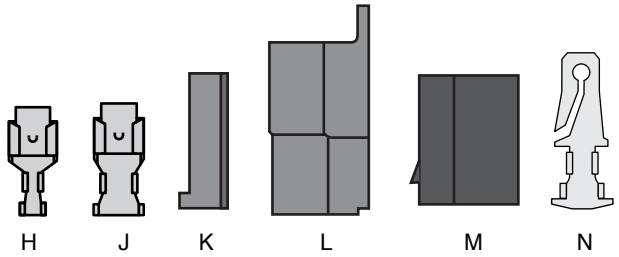
PART # 510418 K

'47-55 & '55-59 CHEVY and GMC TRUCK HEADLIGHT & PARKING LAMP CONNECTION KIT

92971324 Rev 2.0 6/11/2026



1. You either previously rebuilt your 2 parking lamp assemblies from the cut off wire from the 500432 kit (a LH one containing lt. blue and brown wires, and a RH one containing dk. blue and brown wires as shown on pages 6 and 6 of this instruction set), are using new reproduction parking lamps, or are re-using your original parking lamps “as-is”.
2. You will plug these completed parking lamp assemblies into the front light harness (500432) as shown above. Connectors M, terminals J (wider for LH brown), and H (narrower for the blue wires and the RH brown wire) have been provided so that you can connect the parking lamp harnesses into the main front lighting harness.
3. Route the brown parking lamp wire from the 500432 kit down to the LH parking lamp assembly, cut it to length, double it with the cutoff portion, crimp on terminal J and plug into connector M as shown above. Route the other end of this brown wire to the RH parking lamp area, crimp on terminal H and plug into the other connector M as shown above.
4. Route the lt. blue LH turn wire from the 500432 kit down to the LH parking lamp assembly, cut it to length, crimp on terminal H and plug into connector M as shown above.
5. Route the dk. blue LH turn wire from the 500432 kit over to the RH parking lamp assembly, cut it to length, crimp on terminal H and plug into the other connector M as shown above.
6. Connectors K, terminals J (wider for LH) and H (narrower for the RH) have been provided for you to connect the dk. green horn wires found in the (500432) kit to your LH and RH horns.



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‘47-55 & ’55-59 CHEVY and GMC TRUCK HEADLIGHT & PARKING LAMP CONNECTION KIT

92971324 Rev 2.0 6/11/2026